

SPEC for Mass Production

Spec No.	TQ3C-8EAF0-E1DEY15-02
Date	January 13, 2026

TYPE : TCG062HVLDA-G20

< 6.2 inch HVGA transmissive color TFT with LED backlight
and constant current circuit for LED backlight >

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KYOCERA CORPORATION

This specification is subject to change without notice.
Consult Kyocera before ordering.

Original Issue Date	Designed by: Engineering dept.			Confirmed by: QA dept.
	Prepared	Checked	Approved	Approved
December 21, 2009	<i>Y. Yamazaki</i>	<i>Y. Hata</i>	<i>I. Kawajiri</i>	<i>T. Sawada</i>

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Warning

1. This Kyocera LCD module has been specifically designed for use only in electronic devices and industrial machines in the area of audio control, office automation, industrial control, home appliances, etc. The module should not be used in applications where the highest level of safety and reliability are required and module failure or malfunction of such module results in physical harm or loss of life, as well as enormous damage or loss. Such fields of applications include, without limitation, medical, aerospace, communications infrastructure, atomic energy control. Kyocera expressly disclaims any and all liability resulting in any way to the use of the module in such applications.

2. Customer agrees to indemnify, defend and hold Kyocera harmless from and against any and all actions, claims, damages, liabilities, awards, costs, and expenses, including legal expenses, resulting from or arising out of Customer's use, or sale for use, or Kyocera modules in applications.

Caution

1. Kyocera shall have the right, which Customer hereby acknowledges, to immediately scrap or destroy tooling for Kyocera modules for which no Purchase Orders have been received from the Customer in a two-year period.

2. Please note that we may not be able to respond to new environmental regulations after receiving the final mass production order for this product.

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Revision record

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January 13, 2026		<i>Y. Yamazaki</i>	<i>Y. Hata</i>	<i>I. Kawajiri</i>	<i>T. Sawada</i>
Rev. No.	Date	Page	Descriptions		
01	Nov. 13, 2023	Cover page	Change department name.		
		5	6-4. Brightness measuring points Revise note 2).		
		8	8-1. Timing characteristics Add note.		
		12	10. Lot number identification Add a data matrix and modify the description.		
		-	Revise the outline drawing and add reference information.		
02	Jan. 13, 2026	-	Removed "CONFIDENTIAL" notation		
		2	4-2. Environmental absolute maximum ratings Revised note on operating temperature		
		2-5, 10	Changed symbols Temp. → Ta Ta → Temp.		
		6	7. Interface signals Added "CN1" designation to LCD connector description		
		8	8. Input timing characteristics -Changed item names for terminology consistency in the specification and added symbols -Revised note on Horizontal display position		

1. Application

This document defines the specification of TCG062HVLDA-G20. (RoHS Compliant)

2. Construction and outline

LCD : Transmissive color dot matrix type TFT
 Backlight system : LED
 Polarizer : Glare treatment
 Additional circuit : Timing controller, Power supply (3.3V input)
 (with constant current circuit for LED Backlight)

3. Mechanical specifications

Item	Specification	Unit
Outline dimensions 1)	173(W)×70(H)×6.7(D)	mm
Active area	147.84(W)×55.44(H) (15.8cm/6.2 inch(Diagonal))	mm
Effective viewing area	149.8(W)×57.4(H)	mm
Dot format	640×(B,G,R)(W)×240(H)	dot
Dot pitch	0.077(W)×0.231(H)	mm
Base color 2)	Normally White	-
Mass	105	g

1) Projection not included. Please refer to outline for details.

2) Due to the characteristics of the LCD material, the color varies with environmental temperature.

4. Absolute maximum ratings

4-1. Electrical absolute maximum ratings

Item	Symbol	Min.	Max.	Unit
Supply voltage for logic	V _{DD}	0	4.0	V
Input signal voltage 1)	V _{IN}	-0.3	6.0	V
Supply voltage for backlight	V _{INB}	0	6.0	V
Backlight ON-OFF	BLEN	0	V _{INB}	V
Brightness adjust voltage	VBRT	0	V _{INB}	V

1) Input signal : CK, R0~R5, G0~G5, B0~B5, H_{SYNC}, V_{SYNC}, ENAB, R/L, U/D

4-2. Environmental absolute maximum ratings

Item	Symbol	Min.	Max.	Unit
Operating temperature 1)	T _{OP}	-20	70	°C
Storage temperature 2)	T _{STO}	-30	80	°C
Operating humidity 3)	H _{OP}	10	4)	%RH
Storage humidity 3)	H _{STO}	10	4)	%RH
Vibration	-	5)	5)	-
Shock	-	6)	6)	-

1) Operating temperature range defines the operation only and the contrast, response time and other display optical characteristics are set at Ta (Ambient Temperature) =25°C.

2) Ta = -30°C < 48h , Ta = 80°C < 168h

Store LCD at normal temperature/humidity. Keep them free from vibration and shock.

An LCD that is kept at a low or a high temperature for a long time can be defective due to other conditions, even if the low or high temperature satisfies the standard.

(Please refer to "Precautions for Use" for details.)

3) Non-condensing

4) Ta ≤ 40°C, 85%RH Max.

Ta > 40°C, Absolute humidity shall be less than 85%RH at 40°C.

5)

Frequency	10~55 Hz	Acceleration value (0.3~9 m/s ²)
Vibration width	0.15mm	
Interval	10-55-10 Hz	1 minutes

2 hours in each direction X, Y, Z (6 hours total)

EIAJ ED-2531

6) Acceleration: 490 m/s², Pulse width: 11 ms

3 times in each direction: ±X, ±Y, ±Z

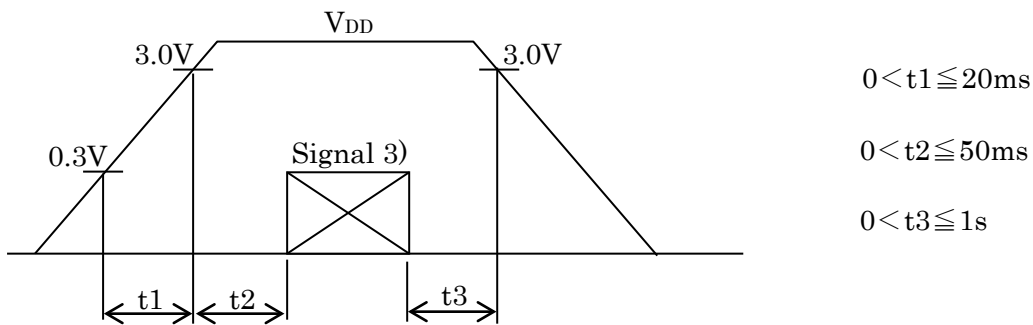
EIAJ ED-2531

5. Electrical characteristics

Ta = -20~70°C

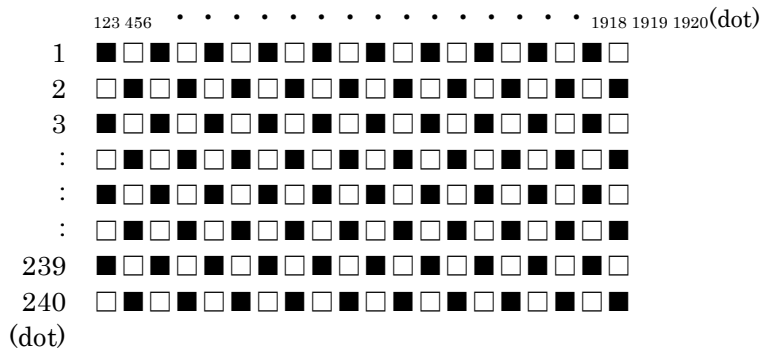
Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Supply voltage 1)	V _{DD}	-	3.0	3.3	3.6	V
Current consumption	I _{DD}	2)	-	130	170	mA
Permissible input ripple voltage	V _{RP}	-	-	-	100	mV _{p-p}
Input signal voltage 3)	V _{IL}	“Low” level	0	-	0.3V _{DD}	V
	V _{IH}	“High” level	0.7V _{DD}	-	V _{DD}	V

1) V_{DD}-turn-on conditions



2) Display pattern:

V_{DD} = 3.3V, Ta = 25°C



3) Input signal : CK, R0~R5, G0~G5, B0~B5, H_{SYNC}, V_{SYNC}, ENAB, R/L, U/D

6. Optical characteristics

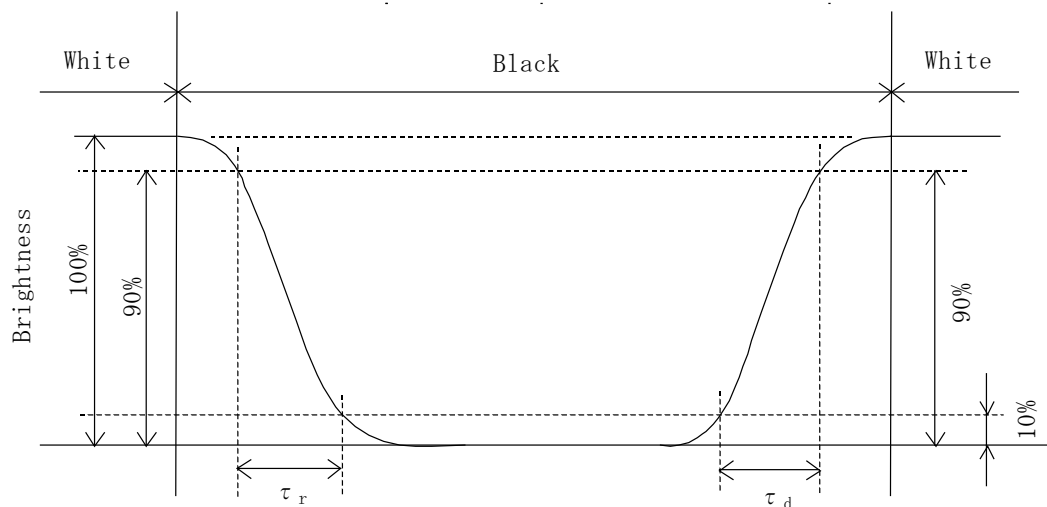
Measuring spot = ϕ 6.0mm, Ta= 25°C

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	
Response time	Rise	τ_r	$\theta = \phi = 0^\circ$	-	15	-	ms
	Down	τ_d	$\theta = \phi = 0^\circ$	-	20	-	ms
Viewing angle range View direction : 6 o'clock (Gray inversion)	θ_{UPPER}	$CR \geq 5$	-	80	-	deg.	
	θ_{LOWER}		-	80	-		
	ϕ_{LEFT}		-	80	-	deg.	
	ϕ_{RIGHT}		-	80	-		
Contrast ratio	CR	$\theta = \phi = 0^\circ$	300	500	-	-	
Brightness	L	IF=15mA/Line	210	300	-	cd/m ²	
Chromaticity coordinates	Red	x	$\theta = \phi = 0^\circ$	0.55	0.60	0.65	-
		y		0.31	0.36	0.41	
	Green	x	$\theta = \phi = 0^\circ$	0.31	0.36	0.41	
		y		0.52	0.57	0.62	
	Blue	x	$\theta = \phi = 0^\circ$	0.10	0.15	0.20	
		y		0.08	0.13	0.18	
	White	x	$\theta = \phi = 0^\circ$	0.28	0.33	0.38	
		y		0.30	0.35	0.40	

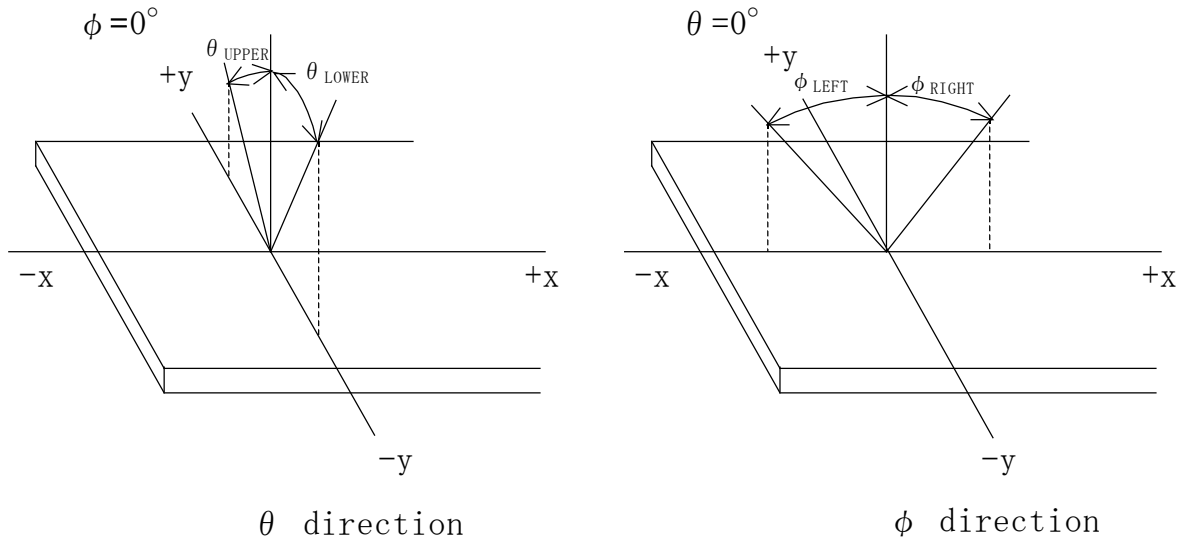
6-1. Definition of contrast ratio

$$CR(\text{Contrast ratio}) = \frac{\text{Brightness with all pixels "White"}}{\text{Brightness with all pixels "Black"}}$$

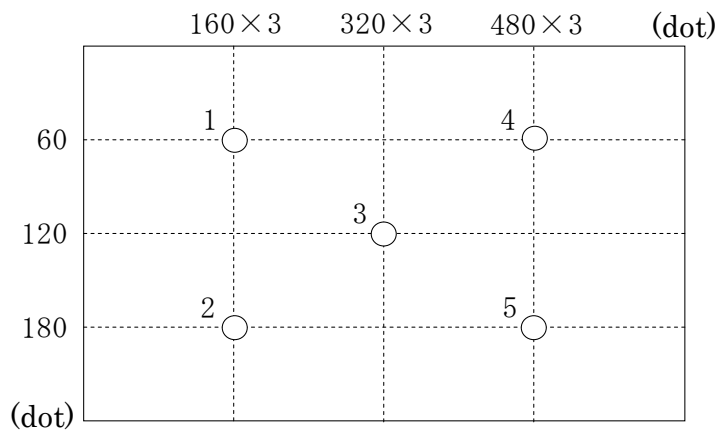
6-2. Definition of response time



6-3. Definition of viewing angle



6-4. Brightness measuring points



- 1) Rating is defined on the average in the viewing area. (measured point 1~5)
- 2) Measured 5 minutes after the LED is powered on. ($T_a = 25^\circ\text{C}$)

7. Interface signals

No.	Symbol	Description	I/O	Note
1	GND	GND	-	
2	CK	Clock signal for sampling each data signal	I	
3	H _{SYNC}	Horizontal synchronous signal (negative)	I	
4	V _{SYNC}	Vertical synchronous signal (negative)	I	
5	GND	GND	-	
6	R0	RED data signal (LSB)	I	
7	R1	RED data signal	I	
8	R2	RED data signal	I	
9	R3	RED data signal	I	
10	R4	RED data signal	I	
11	R5	RED data signal (MSB)	I	
12	GND	GND	-	
13	G0	GREEN data signal (LSB)	I	
14	G1	GREEN data signal	I	
15	G2	GREEN data signal	I	
16	G3	GREEN data signal	I	
17	G4	GREEN data signal	I	
18	G5	GREEN data signal (MSB)	I	
19	GND	GND	-	
20	B0	BLUE data signal (LSB)	I	
21	B1	BLUE data signal	I	
22	B2	BLUE data signal	I	
23	B3	BLUE data signal	I	
24	B4	BLUE data signal	I	
25	B5	BLUE data signal (MSB)	I	
26	GND	GND	-	
27	ENAB	Signal to settle the horizontal display position (positive)	I	1)
28	V _{DD}	3.3V power supply	-	
29	V _{DD}	3.3V power supply	-	
30	R/L	Horizontal display mode select signal H : Normal , L : Left / Right reverse mode	I	2)
31	U/D	Vertical display mode select signal H : Normal , L : Up / Down reverse mode	I	2)
32	NC	No connect	-	
33	V _{INB}	Power supply for LED backlight	-	
34	V _{INB}	Power supply for LED backlight	-	
35	V _{INB}	Power supply for LED backlight	-	
36	BLEN	Backlight ON-OFF (H: ON, L: OFF)	-	
37	VBRT	Brightness adjust voltage	-	
38	GNDB	GND for LED backlight	-	
39	GNDB	GND for LED backlight	-	
40	GNDB	GND for LED backlight	-	

LCD connector (CN1) : IMSA-9681S-40A-GF (IRISO)
 Recommended matching FFC or FPC : 0.5mm pitch

- 1) The horizontal display start timing is settled in accordance with a rising timing of ENAB signal.
In case ENAB is fixed “Low”, the horizontal start timing is determined.
Don't keep ENAB “High” during operation.

2)



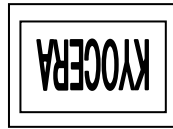
R/L = H
U/D = H



R/L = L
U/D = H



R/L = H
U/D = L



R/L = L
U/D = L

8. Input timing characteristics

8-1. Timing characteristics

Item		Symbol	Min	Typ	Max	Unit	Note
Clock signal (CK)	Frequency	1/Tc	22.66	25.18	27.69	MHz	1) 2)
	Duty ratio	Tch/Tc	40	50	60	%	
Data signal (R0-R5, G0-G5, B0-B5)	Set up time	Tds	5	—	—	ns	
	Hold time	Tdh	10	—	—	ns	
Horizontal sync. signal (H _{SYNC})	Cycle	TH	30.0	31.8	—	μs	
			770	800	850	clock	
	Pulse width	THp	2	96	200	clock	
Vertical sync. signal (V _{SYNC})	Cycle	TV	515	525	560	line	
	Pulse width	TVp	2	—	34	line	
Horizontal display period		THd	640			clock	
H _{SYNC} – Clock phase difference		THc	10	—	Tc-10	ns	
H _{SYNC} - V _{SYNC} signal phase difference		TVh	2Tc	—	TH-THp-1	ns	
Vertical sync. signal start position		TVs	34			line	
Vertical display period		TVd	240			line	

- 1) If the display is used under the condition which is out of specifications such as higher clock frequency than specified value, there is a possibility phenomenon such as display error including white display, malfunction and no image may occur. Please use the display under the conditions written in the specification.
- 2) In case of lower frequency, the deterioration of the display quality, flicker etc., may occur.

8-2. Horizontal display position

Item		Symbol	Min	Typ	Max	Unit	Note
Data Enable signal (ENAB)	Set up time	Tes	5	—	Tc-10	ns	
	Pulse width	Tep	2	640	TH-10	clock	
H _{SYNC} - Data Enable signal phase difference		The	44	—	TH-664	clock	

- 1) When ENAB is fixed at “Low”, the display starts from the data of C104(clock) as shown in 8-5.
- 2) The horizontal display position is determined by the rising edge of ENAB signal.

8-3. Vertical display position

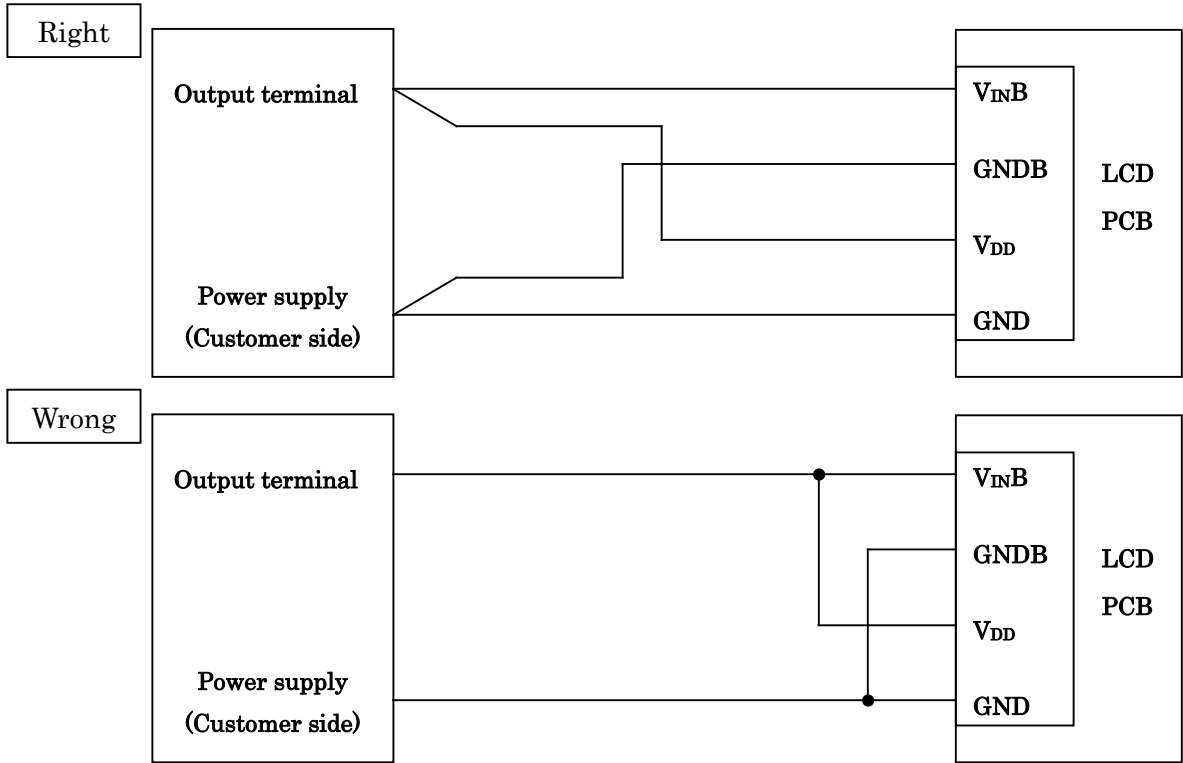
- 1) The vertical display position (TVs) is 34th line.
- 2) ENAB signal is independent of vertical display position.

9. Backlight characteristics

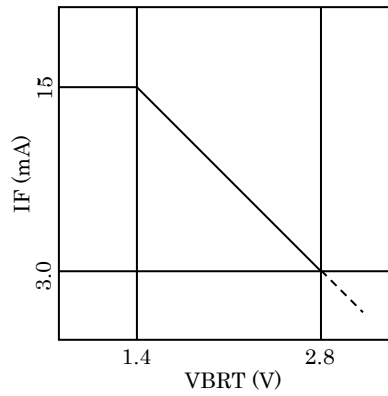
Ta=25°C

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Supply voltage	V _{INB}	3.0	-	5.5	V	Ta=-20~70°C
ON-OFF (H)	BLEN	0.8V _{INB}	-	V _{INB}	V	-
ON-OFF (L)		0.0	-	0.2V _{INB}	V	-
LED forward current 1) 2)	I _F	14	15	16	mA	VBRT=0~1.4V
		2.8	3.0	3.2		VBRT=2.8V
Supply current	I _{INB}	-	500	650	mA	V _{INB} =3.3V, I _F =15mA
		-	320	420		V _{INB} =5.0V, I _F =15mA
Operating life 3) 4)	T	-	40,000	-	h	I _F =15mA, Temp.=25°C

- 1) For each LED.
- 2) A forward current below 5.0mA may reduce the brightness uniformity of the LED backlight.
This is because the amount of light from each LED chip is different. Therefore, please evaluate carefully before finalizing the input current.
- 3) When brightness decrease 50% of minimum brightness.
The average life of a LED will decrease when the LCD is operating at higher temperatures.
- 4) Life time is estimated data. (Condition: I_F=15mA, Temp.=25°C in chamber).
- 5) When you start-up, please charge in sequence of V_{INB}>BLEN, or VBRT. When you shut-down, please stop in sequence of BLEN and/or VBRT>V_{INB}.
- 6) Please do not connect the other than our backlight to this output connector on the PCB.
- 7) In case V_{DD} and V_{INB} are supplied by a single power source, V_{DD} & V_{INB}, and GND are connected directly and separately from the output on the power source. If the common wire are used for V_{DD} & V_{INB}, and for GND, and are split near the PCB, and connect to each LCD driving circuit and backlight driving circuit, a flicker might be occurred due to a ripple between the both circuit.



8) VBRT-IF characteristics



12. Precautions for use

12-1. Installation of the LCD

- 1) A transparent protection plate shall be added to protect the LCD and its polarizer
- 2) The LCD shall be installed so that there is no pressure on the LSI chips.
- 3) The LCD shall be installed flat, without twisting or bending.
- 4) Please design the housing window so that its edges are between the active area and the effective area of the LCD screen.
- 5) A transparent protection sheet is attached to the polarizer. Please remove the protection film slowly before use, paying attention to static electricity.

12-2. Static electricity

- 1) Since CMOS ICs are mounted directly onto the LCD glass, protection from static electricity is required.
- 2) Workers should use body grounding. Operator should wear ground straps.

12-3. LCD operation

- 1) The LCD shall be operated within the limits specified. Operation at values outside of these limits may shorten life, and/or harm display images.

12-4. Storage

- 1) The LCD shall be stored within the temperature and humidity limits specified.
Store in a dark area, and protect the LCD from direct sunlight or fluorescent light.
- 2) Always store the LCD so that it is free from external pressure onto it.

12-5. Usage

- 1) DO NOT store in a high humidity environment for extended periods. Polarizer degradation bubbles, and/or peeling off of the polarizer may result.
- 2) The front polarizer is easily scratched or damaged. Prevent touching it with any hard material, and from being pushed or rubbed.
- 3) The LCD screen may be cleaned by wiping the screen surface with a soft cloth or cotton pad using a little Ethanol.
- 4) Water may cause damage or discoloration of the polarizer. Clean condensation or moisture from any source immediately.
- 5) Always keep the LCD free from condensation during testing. Condensation may permanently spot or stain the polarizer.
- 6) Do not disassemble LCD because it will result in damage.
- 7) This Kyocera LCD has been specifically designed for use in general electronic devices, but not for use in a special environment such as usage in an active gas. Hence, when the LCD is supposed to be used in a special environment, evaluate the LCD thoroughly beforehand and do not expose the LCD to chemicals such as an active gas.
- 8) Please do not use solid-base image pattern for long hours because a temporary afterimage may appear. We recommend using screen saver etc. in cases where a solid-base image pattern must be used.
- 9) Liquid crystal may leak when the LCD is broken. Be careful not to let the fluid go into your eyes and mouth. In the case the fluid touches your body; rinse it off right away with water and soap.

13. Reliability test data

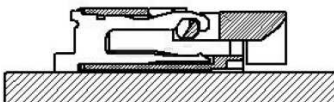
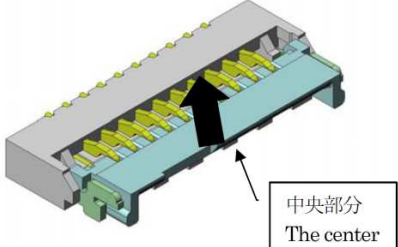
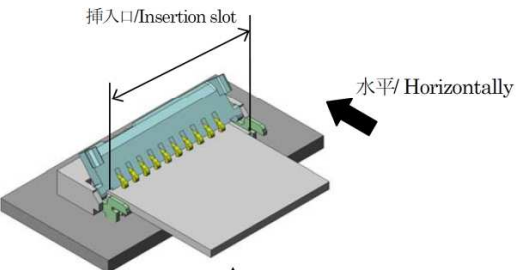
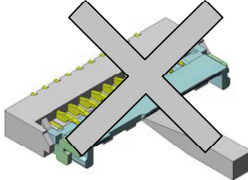
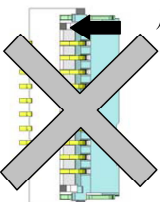
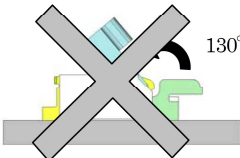
Test item	Test condition	Test time	Judgement
High temp. atmosphere	80°C	240h	Display function : No defect Display quality : No defect Current consumption : No defect
Low temp. atmosphere	-30°C	240h	Display function : No defect Display quality : No defect Current consumption : No defect
High temp. humidity atmosphere	40°C 90% RH	240h	Display function : No defect Display quality : No defect Current consumption : No defect
Temp. cycle	-30°C 0.5h R.T. 0.5h 80°C 0.5h	10cycles	Display function : No defect Display quality : No defect Current consumption : No defect
High temp. operation	70°C	500h	Display function : No defect Display quality : No defect Current consumption : No defect

- 1) Each test item uses a test LCD only once. The tested LCD is not used in any other tests.
- 2) The LCD is tested in circumstances in which there is no condensation.
- 3) The reliability test is not an out-going inspection.
- 4) The result of the reliability test is for your reference purpose only.
The reliability test is conducted only to examine the LCD's capability.

参考(for Reference)

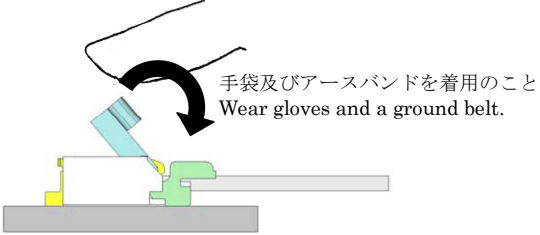
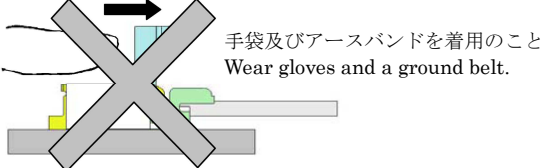
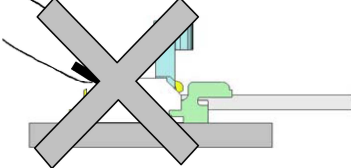
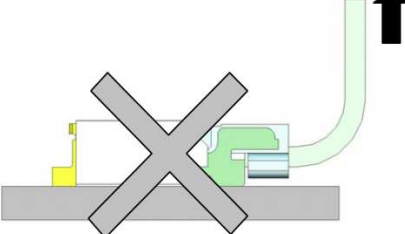
IRISO 製 9681 シリーズコネクタの取り扱い上の注意

Precautions when using IRISO.9681 series connector

操作方法	使用上の注意点
<p>FPC/FFC挿入方法 FPC/FFC insertion</p> <p>①カバー先端を上方向に上げて開けて下さい。(カバーは回転動作をします)</p> <p>① pull up the cover tip to open up. (the cover will rotate to operate)</p> <p>カバーの先端部分を親指や人差し指の爪により、矢印方向に跳ね上げる感じでロック解除を行って下さい。破損の原因となりますので、水平方向には押さないで下さい。</p> <p>To release the lock, flip the lock to a direction of arrow with the nail of pointer or thumb.</p> <p>Please Don't push the cover horizontally; it causes damage.</p>  <p>補足 addition</p> <p>カバー中央部分を上方向へ跳ね上げてロック解除を行って下さい。Flip the center part of cover to release the lock.</p>  <p>②FPC/FFC の導体面を下にして挿入して下さい。</p> <p>②Make the conductor side of FPC/FFC below, and insert it.</p> <p>挿入口/Insertion slot</p> <p>水平/ Horizontally</p>  <p>導体面(下) Conductor side(bottom)</p> <p>補足 addition</p> <p>FPC/FFC の挿入は、カバーを 130° 開いた状態で、挿入口に対して水平になる様、挿入して下さい。カバーが倒れない様、手で軽く支えますとより挿入し易くなります。</p> <p>To insert a FPC/FFC, open the cover in 130° , and insert the FPC/FFC horizontally to an insertion slot.</p> <p>Supporting the cover lightly by hand will be the way to insert easily.</p>	<p>9681 シリーズは、小型・薄型である為、強度は強くありませんので、取り扱いには十分注意して下さい。</p> <p>Please handle with fragile care.</p> <p>9681series are small and thin, so the strength are little short.</p> <p>作業の際は、手袋及びアースバンドを着用して下さい。</p> <p>Please wear gloves and a ground belt when the time of the work.</p> <p>ロック解除の際に、ドライバー等先端が細く硬い工具を使用時の操作は行わないで下さい。変形・破損する事があります。</p> <p>In case of releasing the lock, please don't use hard tools with thin tip, like a driver. It can be deformed and damaged.</p>  <p>ロック解除時、カバー片端 (左 or 右) のみに力を加えてロック解除を行わないで下さい。変形・破損する事があります。</p> <p>In case of releasing the lock, please don't make a force on the one edge of cover. It can be deformed and damaged.</p>  <p>片端のみ/only one edge</p> <p>カバーは 130° 以上開かない構造の為、更に後ろへ強い力を加えないで下さい。変形・破損する事があります。</p> <p>The cover is structured not to open more than 130° , so please don't add a strong force backward. It can be deformed and damaged.</p>  <p>130°</p> <p>FPC/FFC は、挿入口に正しく挿入して下さい。斜め挿入等、正しく挿入されていない場合は、導通不良の原因となります。</p> <p>Please insert FPC/FFC in insertion slot properly. If it's not inserted properly, like leaned insertion, it will cause a bad connection.</p> <p>FPC/FFC は、弊社推奨サイズを使用して下さい。弊社推奨サイズ以外を使用した場合は品質保証出来ません。</p> <p>Please use our preferred size of FPC/FFC. We can not certify the quality except using our recommended size of FPC/FFC.</p>

イリス電子工業株式会社作成の資料より引用

Refer to the data made by IRISO ELECTRONICS CO., LTD.

操作方法	使用上の注意点
<p>FPCのロック方法 The method to lock the FPC</p> <p>①カバーを回転させてロックして下さい。 ①Turn down the cover to lock it.</p>  <p>補足/addition ロック後、カバー両端を軽く押すと、カバーの半ロックを防止できます。 After locking, to push the both edge of cover with light force can prevent a half lock 開閉作業の際は、コンタクトに触れないで下さい。変形による接触不良の原因となります。 Please don't touch the contact while opening and shutting the cover. It causes bad connection by deformed contact.</p>	<p>ロック操作の際に下図の矢印方向に強い力を加えてカバーを押さないで下さい。変形・破損の原因となります。 In case of lock operation, please don't push the cover strongly to the direction of arrow. It causes deformation and damage.</p> <p>水平方向に押す /Pushing in a horizontal direction</p>  <p>根元を押す /Pushing the base</p>  <p>その他/ Others コネクタの構造上、上方向への引張強度は強くありませんので、上方向へ強い力を加えないで下さい。使用上、FPC/FFC に引張力が加わる場合は、上方向の力がコネクタに加わらない様、FPC/FFC をテープ等で固定して下さい。 As a structure of connector, the strength to upper direction is little short. So please don't make a force in above direction. In case of necessary to draw a FPC/FFC out, Please fix the FPC/FFC with a tape to protect the connector from an upper force.</p>  <p>カバーをロックした状態で、FPC/FFC に引張力を加えないで下さい。FPC/FFC 導体面の削れ、及び半挿入状態による導通不良の原因となります。 Please don't draw the FPC/FFC out while the cover is locked. It causes scraping the conductor surface and bad connection by half insertion.</p>

Spec No.	TQ3C-8EAF0-E2DEY15-02
Date	January 13, 2026

KYOCERA INSPECTION STANDARD

TYPE : TCG062HVLDA-G20

KYOCERA CORPORATION

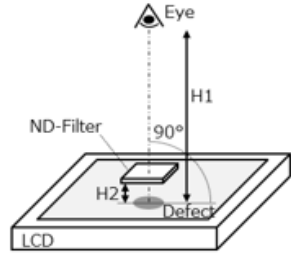
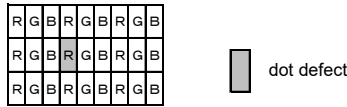
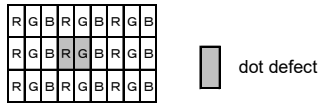
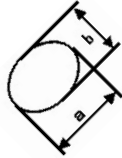
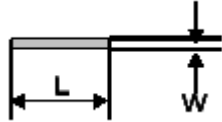
Original Issue Date	Designed by: Engineering dept.			Confirmed by: QA dept.
	Prepared	Checked	Approved	Approved
December 21, 2009	<i>Y. Yamazaki</i>	<i>Y. Hata</i>	<i>I. Kawajiri</i>	<i>T. Sawada</i>

Revision record

Date		Designed by : Engineering dept.			Confirmed by : QA dept.
		Prepared	Checked	Approved	Approved
January 13, 2026		<i>Y. Yamazaki</i>	<i>Y. Hata</i>	<i>I. Kawajiri</i>	<i>T. Sawada</i>
Rev. No.	Date	Page	Descriptions		
01	Nov. 13, 2023	Cover page	Change department name.		
		1	Dot defect -Add description of "Black dot defect". -Add "White dot defect (Circular/foreign particle)".		
			Others Delete "LED wires".		
			Definition of circle size Modify the diagram and add description.		
		2	Defect (in LCD glass) Clarify the classification of Dot defect and modify the wording. External inspection (Defect on Polarizer or between Polarizer and LCD glass) Add "Color variation (Mura)".		
02	Jan. 13, 2026	-	Removed "CONFIDENTIAL" notation		
		1	General Added inspection conditions for ND filter		
			Black dot defect Changed "Black dot defect" to "Black dot defect (including circular ones)" and added description		
		2	Defect (in LCD glass) Changed "White dot, Dark dot (Circle)" to "Circular white dots and circular black dots"		
Color variation (Mura) Clarified judgement standard					

Visuals specification

1) Note

		Note		
General	<p>1. Customer identified anomalies not defined within this inspection standard shall be reviewed by Kyocera, and an additional standard shall be determined by mutual consent.</p> <p>2. This inspection standard about the image quality shall be applied to any defect within the effective viewing area and shall not be applicable to outside of the area.</p> <p>3. Inspection conditions Luminance: 500 Lux min. Inspection distance (H1): 300 mm Distance between LCD panel surface and ND filter (H2): $0 < H2 < 30$ mm *ND filters are placed parallel to the LCD panel. Temperature: $25 \pm 5^\circ\text{C}$ Direction: Directly above</p>			
Definition of inspection item	Dot defect	Bright dot defect	<p>The dot is constantly “on” when power applied to the LCD, even when all “Black” data sent to the screen. Inspection tool: 5% Transparency neutral density filter. Count dot: If the dot is visible through the filter. Don't count dot: If the dot is not visible through the filter.</p> <p style="text-align: center;">filter.</p> 	
		Black dot defect (including circular ones)	<p>The dot is constantly “off” when power applied to the LCD, even when all “White” data sent to the screen. Similar size compared to bright dot. Circular black dots shall be evaluated according to the criteria for circular white dots and circular black dots.</p>	
		White dot defect (Circular/foreign particle)	<p>Pixel works electrically, however, circular/foreign particle makes dot appear to be “on” even when all “Black” data is sent to the screen.</p>	
		Adjacent dot	<p>Adjacent dot defect is defined as two or more bright dot defects or black dot defects.</p> 	
	External inspection	Bubble, Scratch, Foreign particle (Polarizer, Cell, Backlight)	Visible operating (all pixels “Black” or “White”) and non operating.	
	Appearance inspection	Does not satisfy the value at the spec.		
Definition of size	<p>Definition of circle size</p>  <p>a: major axis, b: minor axis $d = (a + b) / 2$</p>	<p>Definition of linear size</p> 		

2) Standard

Classification		Inspection item		Judgement standard																
Defect (in LCD glass)	Single dot	Bright dot defect		Acceptable number	: 4															
		Black dot defect		Bright dot spacing	: 5 mm or more															
	Adjacent dot	2 dots	Bright dot defect	Acceptable number	: 5															
			Black dot defect	Black dot spacing	: 5 mm or more															
		3 or more dots		Acceptable number	: 0															
	Total dot defects				Acceptable number	: 5 Max														
	Others	Circular white dots and circular black dots		<table border="1"> <thead> <tr> <th>Size (mm)</th> <th>Acceptable number</th> </tr> </thead> <tbody> <tr> <td>$d \leq 0.2$</td> <td>(Neglected)</td> </tr> <tr> <td>$0.2 < d \leq 0.4$</td> <td>5</td> </tr> <tr> <td>$0.4 < d \leq 0.5$</td> <td>3</td> </tr> <tr> <td>$0.5 < d$</td> <td>0</td> </tr> </tbody> </table>			Size (mm)	Acceptable number	$d \leq 0.2$	(Neglected)	$0.2 < d \leq 0.4$	5	$0.4 < d \leq 0.5$	3	$0.5 < d$	0				
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$0.5 < d$	0																			
External inspection (Defect on Polarizer or between Polarizer and LCD glass)	Polarizer (Scratch)		<table border="1"> <thead> <tr> <th>Width (mm)</th> <th>Length (mm)</th> <th>Acceptable number</th> </tr> </thead> <tbody> <tr> <td>$W \leq 0.1$</td> <td>—</td> <td>(Neglected)</td> </tr> <tr> <td rowspan="2">$0.1 < W \leq 0.3$</td> <td>$L \leq 5.0$</td> <td>(Neglected)</td> </tr> <tr> <td>$5.0 < L$</td> <td>0</td> </tr> <tr> <td>$0.3 < W$</td> <td>—</td> <td>0</td> </tr> </tbody> </table>			Width (mm)	Length (mm)	Acceptable number	$W \leq 0.1$	—	(Neglected)	$0.1 < W \leq 0.3$	$L \leq 5.0$	(Neglected)	$5.0 < L$	0	$0.3 < W$	—	0	
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Foreign particle (Circular shape)		<table border="1"> <thead> <tr> <th>Size (mm)</th> <th>Acceptable number</th> </tr> </thead> <tbody> <tr> <td>$d \leq 0.2$</td> <td>(Neglected)</td> </tr> <tr> <td>$0.2 < d \leq 0.4$</td> <td>5</td> </tr> <tr> <td>$0.4 < d \leq 0.5$</td> <td>3</td> </tr> <tr> <td>$0.5 < d$</td> <td>0</td> </tr> </tbody> </table>			Size (mm)	Acceptable number	$d \leq 0.2$	(Neglected)	$0.2 < d \leq 0.4$	5	$0.4 < d \leq 0.5$	3	$0.5 < d$	0						
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Foreign particle (Linear shape) Scratch		<table border="1"> <thead> <tr> <th>Width (mm)</th> <th>Length (mm)</th> <th>Acceptable number</th> </tr> </thead> <tbody> <tr> <td>$W \leq 0.03$</td> <td>—</td> <td>(Neglected)</td> </tr> <tr> <td rowspan="3">$0.03 < W \leq 0.1$</td> <td>$L \leq 2.0$</td> <td>(Neglected)</td> </tr> <tr> <td>$2.0 < L \leq 4.0$</td> <td>3</td> </tr> <tr> <td>$4.0 < L$</td> <td>0</td> </tr> <tr> <td>$0.1 < W$</td> <td>—</td> <td>(According to circular shape)</td> </tr> </tbody> </table>			Width (mm)	Length (mm)	Acceptable number	$W \leq 0.03$	—	(Neglected)	$0.03 < W \leq 0.1$	$L \leq 2.0$	(Neglected)	$2.0 < L \leq 4.0$	3	$4.0 < L$	0	$0.1 < W$	—	(According to circular shape)
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	$2.0 < L \leq 4.0$	3																		
	$4.0 < L$	0																		
$0.1 < W$	—	(According to circular shape)																		
Color variation (Mura)		Not visible through 5% ND filter.																		

Document No.	TQ3C-8EAF0-E3DEY15-01
Date	January 13, 2026

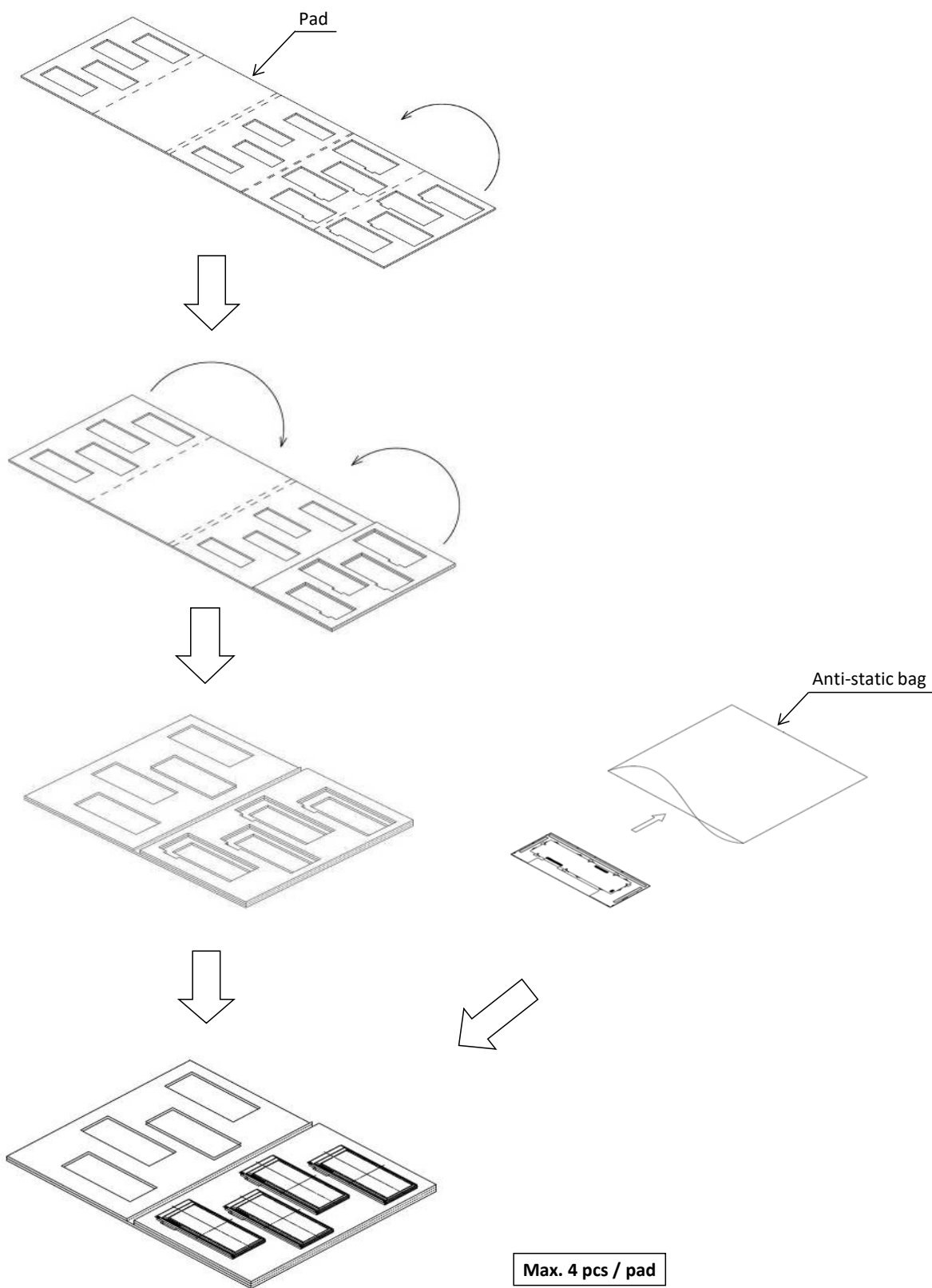
KYOCERA PACKAGING STANDARD

TYPE : TCG062HVLDA-G20

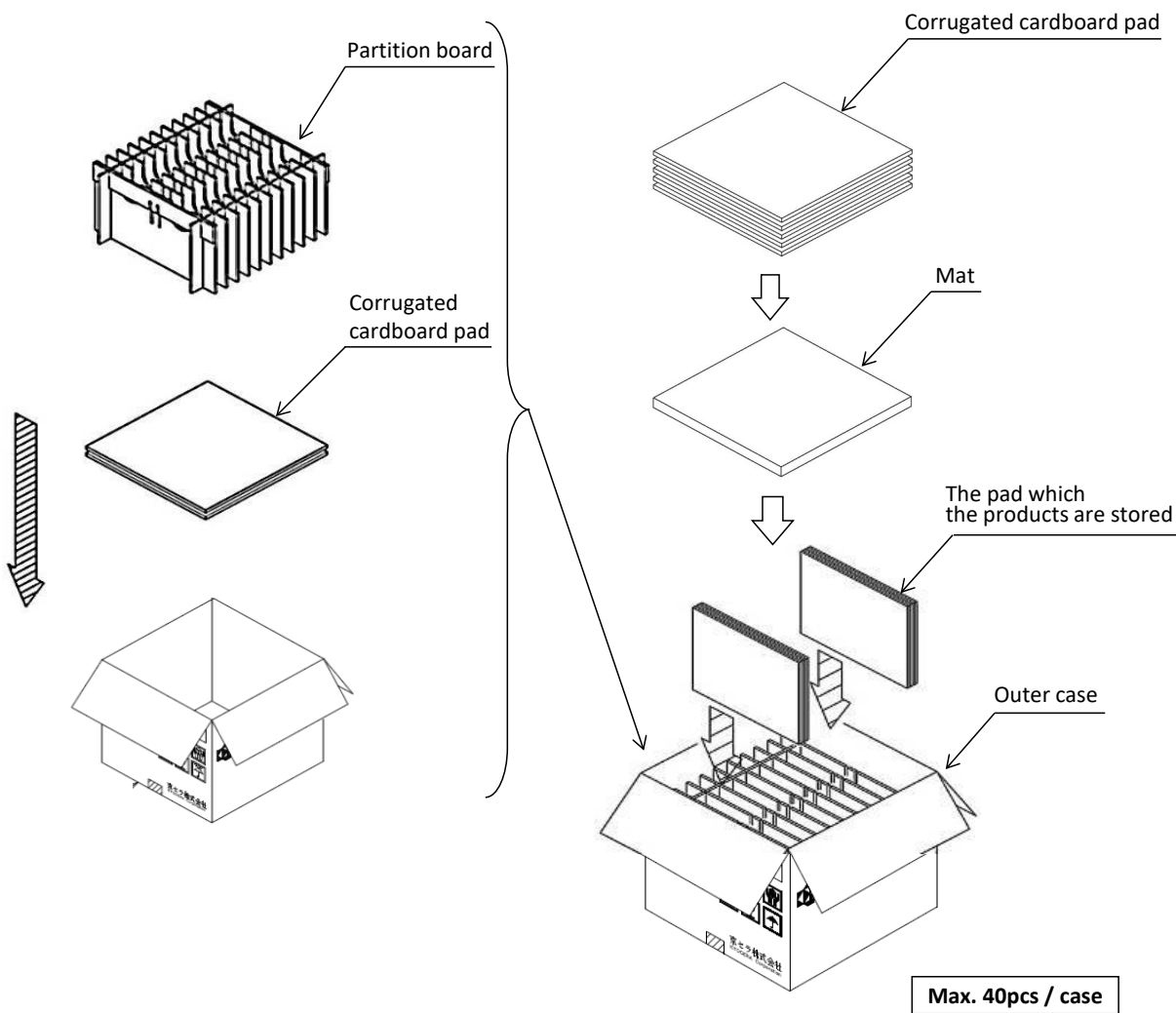
KYOCERA CORPORATION

Original Issue Date	Designed by: Engineering dept.			Confirmed by: QA dept.
	Prepared	Checked	Approved	Approved
November 13, 2023	<i>Y. Yamazaki</i>	<i>Y. Hata</i>	<i>I. Kawajiri</i>	<i>T. Sawada</i>

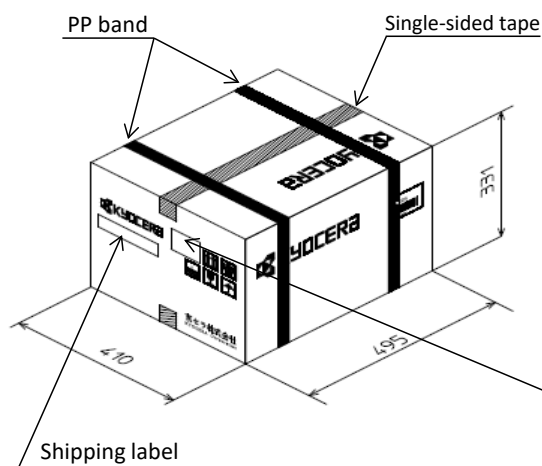
1. How to store LCDs in the pad



2. How to store LCDs in the box



3. Location of the labels



Shipping label template:

Model: _____
 Model No. (機種番号): _____
 Qty (数量): _____
 Part No. (部品番号): _____
 Qty (数量): _____
 Part No. (機種番号): _____
 Qty (数量): _____
 KYOCERA CORPORATION

Confirmation label

客先 (Customer)				京セラ株式会社
品名 (Part No.)				
数量 (Qty)				
検査者 (Check)				
検査者 (Check)				